<table>
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The repair procedures given by the manufacturer in this document are based on the technical specifications current when it was prepared. The procedures may be modified as a result of changes introduced by the manufacturer in the production of the various component units and accessories from which the vehicles are constructed.
Duster - Section 5

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SIDE OPENING ELEMENT MECHANISMS
Front side door window winder handle: Removal - Refitting

MANUAL FRONT WINDOW

REMOVAL

REMOVAL OPERATION

- Clipped on window winder handle
  - Pull the ring (3)
  - Unclip the clip (4)
- Remove the front side door window winder handle

REFITTING

REFITTING OPERATION

- Clipped on window winder handle
  - Refit:
    - the ring on the front side door window handle,
    - the front side door window handle.
  - Pull the ring and clip the clip onto the shaft of the front side door window handle.

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SIDE OPENING ELEMENT MECHANISMS

Rear side door window winder handle Removal - Refitting

MANUAL REAR WINDOW

REMOVAL

REMOVAL OPERATION

1. Pull the ring (2) towards the vehicle interior.
2. Unclip the clip (3).
3. Remove the rear side door window winder handle.

REFITTING

REFITTING OPERATION

1. Refit:
   - the ring on the rear side door window handle,
   - the rear side door window winder handle.
2. Pull the ring and clip the clip onto the shaft of the rear side door window handle.
SIDE OPENING ELEMENT MECHANISMS
Front side door check strap: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION
a
Remove the front side door trim (see Front side door trim: Removal - Refitting) (72A, Side opening elements trim).

II - REMOVAL OPERATION
a
Remove the front side door check strap bolt (1).

a
Remove the front side door check strap seal (2).

a
Remove the front side door check strap bolts (3).

a
Remove the front side door check strap from inside the front side door box section.

REFITTING

a
Proceed in the reverse order to removal.
REMOVAL

REMOVAL OPERATION

a. Remove the front side door striker panel (1).

REFITTING

REFITTING OPERATION

a. Refit the front side door striker panel.

a. Adjust the front side door striker panel.

a. Check whether it is possible to close the door.

a. Torque tighten the front side door striker panel (21 N.m).
REMOVAL

I - REMOVAL PREPARATION OPERATION

a. Remove:
- the front side door trim (see Front side door trim: Removal - Refitting) (72A, Side opening element trim).
- the support of the front side door run channel (see 51A, Side opening element mechanisms, Front side door slide mounting: Removal - Refitting, page 51A-21).

a. Remove the bolts (1) from the impact padding without removing it.

II - REMOVAL OPERATION

a. Unclip the exterior opening control linkage (3) from the clip (4) on the exterior door handle.

a. Remove the front side door lock catch (5).

a. Disconnect the connector (6) from the lock motor.
**SIDE OPENING ELEMENT MECHANISMS**

**Front side door lock: Removal - Refitting**

- Remove the bolts (7).
- Unclip the interior opening control linkage at (8).
- Remove the front side door lock and the interior opening control linkage.

**Remove:**
- The locking motor bolt (9).
- The locking motor (10).

**REFITTING**

- Proceed in the reverse order to removal.
- Refit the front side door impact padding (see Front side door impact padding: Removal - Refitting (59A, Safety accessories)).
- Carry out a function test.
SIDE OPENING ELEMENT MECHANISMS
Front side door lock barrel: Removal - Refitting

REMOVAL
I - REMOVAL PREPARATION OPERATION
a Remove the front side door trim (see Front side door trim: Removal - Refitting) (72A, Side opening elements trim).

II - REMOVAL OPERATION
a Remove:
   - the fork (1),
   - the front side door lock barrel.

REFITTING
a Proceed in the reverse order to removal.
   a Carry out a function test on the front side door lock barrel.
Exterior door handle: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION

a Remove the front door trim (see Front side door trim: Removal - Refitting) or the rear side door trim (see Rear side door trim: Removal - Refitting).

II - REMOVAL OPERATION

a Remove nuts (1). 

a Unclip the opening control linkage from the clip (2).

a Remove:
- the bolt (3),
- the door exterior handle.

REFITTING

a Proceed in the reverse order to removal.

a Torque tighten the nuts of the exterior door handle (7 N.m)

a Carry out a function test.

Tightening torques

m the nuts of the exterior door handle 7 N.m
REMOVAL

- Remove:
  - the bolt (1)
  - the front side door interior handle.

REFITTING

- Proceed in the reverse order to removal.

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REMOVAL PREPARATION OPERATION

- Remove the front side door trim (see "Front side door trim: Removal - Refitting") (72A, Side opening elements trim).

REMOVAL OPERATION

- Lower the window.
- Remove the bolts (1).
- Raise the window fully.
- Keep the window in the raised position using adhesive tape.
- Remove nuts (2).
- Disconnect the electric window motor connector.
- Remove the window winder mechanism.
SIDE OPENING ELEMENT MECHANISMS
Front side door electric window mechanism: Removal - Refitting

REMOVAL

I - REMOVAL OPERATION

a) Disconnect the window lift mechanism.

II - FINAL OPERATION

a) Carry out a function test.

a) Refit the front side door trim (see Front side door trim: Removal - Refitting) (72A, Side opening elements trim).
SIDE OPENING ELEMENT MECHANISMS

Front side door manual window winder mechanism: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION
a Remove the front side door trim (see Front side door trim: Removal - Refitting) (72A, Side opening elements trim).

II - REMOVAL OPERATION
a Lower the window.
a Remove the bolts (1).
a Raise the window fully.
Keep the window in the raised position using adhesive tape.
a Remove nuts (2).
a Remove the window winder mechanism.
SIDE OPENING ELEMENT MECHANISMS

Front side door manual window winder mechanism: Removal - Refitting

REFITTING

I - REFITTING OPERATION

- Fit the window winder mechanism.
- Refit the nuts (2).
- Position the sliding window.
- Refit the bolts (1) without tightening them.
- Raise the sliding window.
- Tighten the bolts (1) through the holes (3).

II - FINAL OPERATION

- Carry out a function test.
- Refit the front side door trim (see Front side door trim: Removal - Refitting) (72A, Side opening elements trim).
SIDE OPENING ELEMENT MECHANISMS
Rear side door striker panel: Removal - Refitting

REMOVAL

REMOVAL OPERATION

a. Remove the rear side door striker panel (1).

REFITTING

REFITTING OPERATION

a. Refit the rear side door striker panel.

a. Adjust the rear side door striker panel.

a. Check whether it is possible to close the door.

a. Torque tighten the rear side door striker panel (21 N.m).

Tightening torques

rear side door striker panel

21 N.m

108623

108623
REMOVAL  

I - REMOVAL PREPARATION OPERATION

a) Remove:
   - the rear side door trim (see Rear side door trim: Removal - Refitting) (72A, Side opening element trim),
   - the support of the rear side door run channel (see Side opening element mechanisms, Front side door slide mounting: Removal - Refitting, page 51A-21).

II - REMOVAL OPERATION

a) Unclip the exterior opening control linkage (1) from the clip (2) on the exterior door handle.

a) Unclip:
   - the control linkages at (3),
   - the control linkage support (4).

a) Remove the bolts (5) from the rear side door lock.

a) Disconnect the connector (6) from the rear side door lock.

a) Remove the "rear side door lock - control linkages" assembly.
51A

SIDE OPENING ELEMENT MECHANISMS
Rear side door lock: Removal - Refitting

- Remove:
  - the bolt (7)
  - the lock motor.

REFITTING
- Proceed in the reverse order to removal.
- Carry out a function test.

NOTES:
- Do not tamper with internal parts.
- Use hand tool set 2.

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SIDE OPENING ELEMENT MECHANISMS

Rear side door interior opening control: Removal - Refitting

REMOVAL

REMOVAL OPERATION

a Remove:
- the bolt (1)
- the rear side door interior handle.

REFITTING

a Proceed in the reverse order to removal.
SIDE OPENING ELEMENT MECHANISMS

Rear side door manual window winder mechanism: Removal - Refitting

MANUAL REAR WINDOW

I - REMOVAL PREPARATION OPERATION

a. Remove the rear side door trim (see Rear side door trim: Removal - Refitting) (72A, Side opening element trim).

II - REMOVAL OPERATION

a. Lower the window.
a. Remove the bolts (2).
a. Raise the window fully.
   Keep the window in the raised position using adhesive tape.
a. Remove nuts (4).
a. Remove the rear side door manual window mechanism.
SIDE OPENING ELEMENT MECHANISMS

Rear side door manual window winder mechanism: Removal - Refitting

MANUAL REAR WINDOW

I - REFITTING OPERATION

a. Fit the rear side door manual window mechanism.

b. Refit the nuts of the rear side door manual window mechanism.

c. Position the rear side door sliding window.

d. Refit the sliding window bolts through the holes (6).

II - FINAL OPERATION

a. Carry out a function test.

b. Refit the rear side door trim (see Rear side door trim: Removal - Refitting) (72A, Side opening element trim).
SIDE OPENING ELEMENT MECHANISMS

Rear side door slide mounting: Removal - Refitting

I - REMOVAL PREPARATION OPERATION

a. Remove the rear side door trim (see Rear side door trim: Removal - Refitting) (72A, Side opening element trim).

II - REMOVAL OPERATION

a. Partially remove the glass run channel from its mounting.

a. Remove the bolts (2).

a. Remove the mounting of the rear side door run channel.

REFITTING

a. Proceed in the reverse order to removal.
SIDE OPENING ELEMENT MECHANISMS
Front side door slide mounting: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION

a) Remove the front side door trim (see Front side door trim: Removal - Refitting)

b) Remove the bolts (1) from the impact padding without extracting it.

II - REMOVAL OPERATION

a) Partially remove the glass run channel from its mounting.

b) Remove the bolts (3).

c) Remove the support of the front side door run channel.

REFITTING

REFITTING OPERATION

a) Refit the front side door impact padding (see Front side door impact padding: Removal - Refitting) (59A, Safety accessories).
SIDE OPENING ELEMENT MECHANISMS
Front side door side mounting: Removal - Refitting

FINAL OPERATION
a. Proceed in the reverse order to removal.
SIDE OPENING ELEMENT MECHANISMS
Rear side door check strap: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION
a) Remove the rear side door trim (see Rear side door trim: Removal - Refitting) (72A, Side opening element trim).

II - REMOVAL OPERATION
a) Remove the bolt (1) from the rear side door check strap.
a) Remove the rear side door check strap seal (2).

a) Remove the bolts (3).

a) Remove the rear side door check strap from inside the rear side door box section.

REFITTING
a) Proceed in the reverse order to removal.

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NON-SIDE OPENING ELEMENT MECHANISMS

Exterior rear opening element assembly. Exploded view (see Illustration key: Description).
## NON-SIDE OPENING ELEMENT MECHANISMS

### Exterior rear opening element assembly: Exploded view

<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
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<tbody>
<tr>
<td>1</td>
<td>Bonnet Material: Steel</td>
</tr>
<tr>
<td></td>
<td>(see Bonnet: Removal - Refitting (48A, Non-side opening elements))</td>
</tr>
<tr>
<td></td>
<td>(see Steel bodywork component: Preparation and paint range)</td>
</tr>
<tr>
<td></td>
<td>(Technical Note 0592A, Paint application range for panels)</td>
</tr>
<tr>
<td>2</td>
<td>Front bumper Material: P/E</td>
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<tr>
<td></td>
<td>(see 55A, Exterior protection, Front bumper: Removal - Refitting, page 55A-8)</td>
</tr>
<tr>
<td></td>
<td>(see 55A, Exterior protection, Front bumper assembly: Exploded view, page 55A-1)</td>
</tr>
<tr>
<td></td>
<td>(see Polypropylene bodywork component: Preparation and paint range)</td>
</tr>
<tr>
<td></td>
<td>(Technical Note 0592A, Paint application range for plastic)</td>
</tr>
<tr>
<td></td>
<td>(see Plastic material bodywork component: Repair)</td>
</tr>
<tr>
<td>3</td>
<td>Bonnet hinge</td>
</tr>
<tr>
<td>4</td>
<td>Front wing Material: Steel</td>
</tr>
<tr>
<td></td>
<td>(see Front wing: Removal - Refitting)</td>
</tr>
<tr>
<td></td>
<td>(see Steel bodywork component: Preparation and paint range)</td>
</tr>
<tr>
<td></td>
<td>(Technical Note 0592A, Paint application range for panels)</td>
</tr>
<tr>
<td>5</td>
<td>Side pressure piece of front bumper</td>
</tr>
<tr>
<td>6</td>
<td>Rivet of side pressure piece of front bumper</td>
</tr>
<tr>
<td>7</td>
<td>Front section of sill panel extender</td>
</tr>
<tr>
<td>8</td>
<td>Front wheel arch liner Material: P/E</td>
</tr>
<tr>
<td>9</td>
<td>Fog light</td>
</tr>
<tr>
<td></td>
<td>(see Front fog light bulb: Removal - Refitting)</td>
</tr>
<tr>
<td></td>
<td>(80B Headlights)</td>
</tr>
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</table>
## NON-SIDE OPENING ELEMENT MECHANISMS

Exterior rear opening element assembly - exploded view.

<table>
<thead>
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<th>Removal - Refitting</th>
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<tbody>
<tr>
<td>Headlight</td>
<td>Assembly: Exploded view</td>
</tr>
</tbody>
</table>

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1. Side indicator (see Side indicator: Removal - Refitting) (80B Headlights).
2. Headlight (see Headlight assembly: Exploded view) (80B Headlights).

Mark Description Information

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NON-SIDE OPENING ELEMENT MECHANISMS
Bonnet release control: Removal - Refitting

REMOVAL

REMOVAL OPERATION

a) Remove the bonnet release control (1).

REFITTING

b) Proceed in the reverse order to removal.
NON-SIDE OPENING ELEMENT MECHANISMS

Bonnet lock: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION

a. Remove:
   - the front bumper (see 55A, Exterior protection, Front bumper: Removal - Refitting, page 55A-8),
   - the air deflector.

II - REMOVAL OPERATION

a. Remove nuts (1).

   a. Remove the bonnet catch.

   a. Remove the opening release cable (4).

REFITTING

a. Proceed in the reverse order to removal.

a. Torque tighten the bonnet catch nuts (21 N.m).

a. Carry out a function test.

Tightening torques

m bonnet catch nuts 21 N.m
NON-SIDE OPENING ELEMENT MECHANISMS
Bonnet release cable: Removal - Refitting

REMOVAL
I - REMOVAL PREPARATION OPERATION

- Remove:
  - the front bumper (see 55A, Exterior protection, Front bumper: Removal - Refitting, page 55A-8),
  - the bonnet catch (see 52A, Non-side opening element mechanisms, Bonnet lock: Removal - Refitting, page 52A-5),
  - the bonnet release catch (see 52A, Non-side opening element mechanisms, Bonnet release control: Removal - Refitting, page 52A-4).

II - REMOVAL OPERATION

- Note the route of the bonnet release cable.
- Unclip the bonnet opening cable at (1).
- Remove the remote headlight beam adjustment control cables (see Remote headlight beam adjustment control: Removal - Refitting) (84A, Controls - Signals).
- Remove the blanking piece cable (2).
- Remove the bonnet release cable from inside the vehicle.

REFITTING

- Proceed in the reverse order to removal.
- Carry out a function test.
NON-SIDE OPENING ELEMENT MECHANISMS
Bonnet strut: Removal - Refitting

REMOVAL

REMOVAL OPERATION

a. Unclip the clips (1) and (2) without removing them.

b. Remove the bonnet strut while holding the bonnet.

REFITTING

a. Position the clips on the bonnet strut.

b. Proceed in the reverse order to removal.

WARNING

The strut is fitted in such a way as to prevent leaks. Note the strut's direction of fitting (position of the body and cylinder rod) before removing it, in order to refit the strut identically.
NON-SIDE OPENING ELEMENT MECHANISMS
Tailgate lock: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION
a. Remove the tailgate trim (see
Tailgate trim: Removal - Refitting
(73A, Tailgate trim)).

II - REMOVAL OPERATION
a. Remove:
- the bolts (2),
- the tailgate lock.
a. Remove the tailgate lock control linkage.
a. Disconnect the tailgate lock connector (3).

REFITTING
a. Proceed in the reverse order to removal.
a. Torque tighten the tailgate lock bolts (8 N.m).
a. Carry out a function test.

Tightening torques
- tailgate lock bolts 8 N.m
NON-SIDE OPENING ELEMENT MECHANISMS
Tailgate strut: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION

a. Note the direction in which the tailgate gas strut is fitted before removal.

II - REMOVAL OPERATION

a. At (1), unclip the clips (2) using a flat-blade screwdriver without removing them.

a. Remove the tailgate strut while holding the tailgate.

REFITTING

a. Position the clips on the tailgate strut.

a. Proceed in the reverse order to removal.
TIT 40

NON-SIDE OPENING ELEMENT MECHANISMS
Tailgate exterior opening control: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION

a. Remove the tailgate trim (see Tailgate trim: Removal - Refitting) (73A, Non-side opening elements trim).

II - REMOVAL OPERATION

a. Disconnect the connector (1) of the tailgate exterior opening control.

a. Unclip the linkage of the tailgate exterior opening control at (2) using a screwdriver.

a. Remove the bolts of the tailgate exterior opening control (3).

a. Remove the tailgate exterior opening control.

REFITTING

REFITTING OPERATION

a. Refit the tailgate exterior opening control.

a. Torque tighten the bolts of the tailgate control (8 N.m).

a. Pull the tailgate opening control linkage at (4) and clip on the linkage at (5).

a. Connect the tailgate opening control connector.

a. Carry out a function test.

FINAL OPERATION

a. Proceed in the reverse order to removal.

Tightening torques of the bolts of the tailgate control 8 N.m
Windscreen: Removal - Refitting

- **Removal Preparation Operation**
  - Remove:
    - the interior rear-view mirror (see 57A, Interior equipment, Interior rear-view mirror: Removal - Refitting, page 57A-12) (57A, Interior equipment),
    - the windscreen pillar trims (see Windscreen pillar trim: Removal - Refitting) (71A, Body internal trim).
  - Remove the bolt (1).
  - Unclip the trim (2).
  - Remove the trim.
  - Partially remove the seals (3).
  - Remove the windscreen wiper arms (see Windscreen wiper arm: Removal - Refitting) (85A, Washing).
  - Protect the windscreen surround and the headlining with masking tape.

---

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**Windscreen: Removal - Refitting**

**I - REMOVAL OPERATION**
- Cut the cement bead (see Technical Note 0560A).
- Remove the windscreen (this operation requires two people).

**REFITTING**

**I - REFITTING PREPARATION OPERATION**
- Parts always to be replaced: Windscreen adjustment shim.
- Fit new shims and retaining stops.
- For preparation and bonding, see Technical Note 0560A.

**II - REFITTING OPERATION**
- Bond the windscreen (this operation requires two people).
- Respect the following clearances and flush fitting:
  - Windscreen - roof
  - Windscreen - windscreen pillar

- Stick on strips of masking tape (6) to hold the windscreen in position while the cement is drying.
- Proceed in the reverse order to removal.
REMOVAL
I - REMOVAL PREPARATION OPERATION

a. Remove the front side door trim (see Front side door trim: Removal - Refitting) (72A, Side opening elements trim).

a. Remove the interior weatherstrip.

a. Lower the window.

a. Remove the exterior weatherstrip.

II - REMOVAL OPERATION

a. Remove the bolts (1).

a. Remove the window.

REFITTING
I - REFITTING PREPARATION OPERATION

a. Parts always to be replaced: front side opening element sliding window bolt 107946 145088 107945 107951.

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Windows
Front side door sliding window: Removal - Refitting

II - Refit the window.
- Refit the bolts (2) without tightening them.
- Tighten the bolts (2) through the holes (3).
- Carry out a function test.

III - Final operation
- Proceed in the reverse order to removal.

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REMOVAL

I - REMOVAL PREPARATION OPERATION

a. Remove the rear side door trim (see Rear side door trim: Removal - Refitting) (72A, Side opening element trim).

a. Remove the interior weatherstrip (1).

a. Remove the channel from its mounting.


a. Lower the window.

a. Remove the exterior weatherstrip (2).

II - REMOVAL OPERATION

a. Remove the bolts (4).
Rear side door sliding window: Removal - Refitting

- Remove the window.

REFITTING

I - REFITTING PREPARATION OPERATION
- Always to be replaced: rear side opening element sliding window bolt

II - REFITTING OPERATION
- Refit the window.
- Refit the bolts (4).
- Carry out a function test.

III - FINAL OPERATION
- Proceed in the reverse order to removal.
REMOVAL

I - REMOVAL PREPARATION OPERATION

a Remove (see Interior body side trim assembly: Exploded view):
- the C-pillar trim,
- the parcel shelf side trim,
- the C-pillar upper trim.

II - REMOVAL OPERATION

a Protect the edges of the quarter panel window using masking tape.

a Cut the cement bead (see Technical Note 0560A).

a Remove the rear quarter panel window (this operation requires two people).

REFITTING

I - REFITTING PREPARATION OPERATION

a Parts always to be replaced: Windscreen adjusting shim.

a Fit new shims and retaining stops.

a For preparation and bonding (see Technical Note 0560A).

II - REFITTING OPERATION

a Bond the rear quarter panel window (this operation requires two people).

a Equal out the clearances and shut lines.

a Remove the tabs from the stops when the adhesive has dried.

III - FINAL OPERATION

a Proceed in the reverse order to removal.
REMOVAL

I - REMOVAL PREPARATION OPERATION

- Remove:
  - the tailgate trim (see Tailgate trim: Removal - Refitting) (73A, Non-side opening elements trim),
  - the rear screen wiper arm (see Rear screen wiper arm: Removal - Refitting) (85A, Wiping - Washing),
  - the rear screen wiper motor (see Rear screen wiper motor: Removal - Refitting) (85A, Wiping - Washing),
  - the high level brake light (see 3rd brake light: Removal - Refitting) (81A, Rear lighting).

- Disconnect the heated rear screen wiring harness.

II - REMOVAL OPERATION

- Protect the edges of the rear screen using masking tape.
- Cut the cement bead (see Technical Note 0560A).
- Remove the rear screen window (this operation requires two people).

REFITTING

I - REFITTING PREPARATION OPERATION

- parts always to be replaced: Rear screen adjusting shim.
- Refit the rear screen wiper motor (see Rear screen wiper motor: Removal - Refitting) (85A, Wiping - Washing) to act as a guide for positioning the rear screen.
- For preparation and bonding (see Technical Note 0560A).

II - REFITTING OPERATION FOR PART CONCERNED

- Bond the rear screen (two people are required for this operation).
- Equal out the clearances and shut lines.
- Remove the tabs from the stops once the adhesive has dried.

III - FINAL OPERATION

- Connect the heated rear screen wiring harness connectors.
- Refit:
  - the high level brake light (see 3rd brake light: Removal - Refitting) (81A, Rear lighting),
  - the rear screen wiper arm (see Rear screen wiper arm: Removal - Refitting) (85A, Wiping - Washing),
  - the rear screen wiper blade (see Rear screen wiper blade: Removal - Refitting) (85A, Wiping - Washing),
  - the tailgate trim (see Tailgate trim: Removal - Refitting) (73A, Non-side opening elements trim).
EXTERIOR PROTECTION
Front bumper assembly: Exploded view

<table>
<thead>
<tr>
<th>Description</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front badge</td>
<td>ABS</td>
</tr>
<tr>
<td>Radiator grille</td>
<td>ASA</td>
</tr>
<tr>
<td>Front bumper</td>
<td>P/E</td>
</tr>
</tbody>
</table>

(see 55A, Exterior protection, Front bumper: Removal - Refitting, page 55A-8)


(see Polypropylene bodywork component: Preparation and paint range) (Technical Note 0592A, Paint application range for plastic)

(see Plastic material bodywork component: Repair) (50A, General information)
**EXTERIOR PROTECTION**

Front bumper assembly: Exploded view

<table>
<thead>
<tr>
<th>No.</th>
<th>Part Description</th>
<th>Material/Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>Front bumper lower grille</td>
<td>P/E+EPDM</td>
</tr>
<tr>
<td>6</td>
<td>Fog light mounting</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Fog light mounting clip</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>Fog light</td>
<td>(see Front fog light bulb: Removal - Refitting (80B Headlights)).</td>
</tr>
<tr>
<td>9</td>
<td>Front bumper centre trim</td>
<td>P/E</td>
</tr>
</tbody>
</table>

**Mark Description Information**

Dacia Duster Explorers UK
55A

EXTERIOR PROTECTION
Rear bumper assembly: Exploded view

Mark Description Information
1 Rear bumper Material: P/E (see Illustration key: Description) (01D, Mechanical introduction).

2 Rear bumper absorber

3 Rear bumper trim Material: PP

4 Reflector

Dacia Duster Explorers UK
<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>Side pressure piece of rear bumper</td>
</tr>
<tr>
<td>6</td>
<td>Rivet of side pressure piece of rear bumper</td>
</tr>
</tbody>
</table>
EXTERIOR PROTECTION

Exterior body front trim assembly: Exploded view

(see Illustration key: Description) (01D, Mechanical introduction).

146095

Dacia Duster Explorers UK
<table>
<thead>
<tr>
<th>PART</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Bonnet Material: Steel (see Bonnet: Removal - Refitting)</td>
</tr>
<tr>
<td>2</td>
<td>Front bumper Material: P/E (see Exterior protection, Front bumper: Removal - Refitting)</td>
</tr>
<tr>
<td>3</td>
<td>Bonnet hinge</td>
</tr>
<tr>
<td>4</td>
<td>Front wing Material: Steel (see Front wing: Removal - Refitting)</td>
</tr>
<tr>
<td>5</td>
<td>Side pressure piece of front bumper</td>
</tr>
<tr>
<td>6</td>
<td>Rivet of side pressure piece of front bumper</td>
</tr>
<tr>
<td>7</td>
<td>Front section of sill panel extender (see Exterior equipment, Exterior body side trim assembly: Exploded view)</td>
</tr>
<tr>
<td>8</td>
<td>Front wheel arch liner Material: P/E</td>
</tr>
<tr>
<td>9</td>
<td>Fog light (see Front fog light bulb: Removal - Refitting)</td>
</tr>
</tbody>
</table>
EXTERIOR PROTECTION
Exterior body front trim assembly: Exploded view

10 Side indicator  (see Side indicator: Removal - Refitting) (80B Headlights).

11 Headlight  (see Headlight assembly: Exploded view) (80B Headlights).

Mark Description Information
EXTERIOR PROTECTION

Front bumper: Removal - Refitting

Location and specifications (tightening torques, parts always to be replaced, etc.) (see 55A, Exterior protection, page 55A-1) and (see 55A, Exterior protection, Exterior body front trim assembly: Exploded view, page 55A-5).

REMOVAL

I - REMOVAL PREPARATION OPERATION

a Position the vehicle on a two-post lift (see Vehicle: Towing and lifting) (02A, Lifting equipment).

II - REMOVAL OPERATION

   - the front wheel arch liner bolts on the front bumper on each side of the vehicle,
   - the lower bolts of the front bumper.

a Remove the upper bolts of the front bumper (see 55A, Exterior protection, Exterior body front trim assembly: Exploded view, page 55A-5).

a Unclip the side sections of the front bumper at (1) and (2) using the tool (Car. 1363).

a Slightly raise the upper section of the front bumper at (3) and (4) (this operation requires two people).

a Partially remove the front bumper (this operation requires two people).

a Unclip the fog lights connector (5).

a Disconnect the fog lights connector.

a Remove the front bumper (this operation requires two people).

REFITTING

a Proceed in the reverse order to removal.

Special tooling required
Car. 1363  Set of trim removal levers.
EXTERIOR PROTECTION

Rear bumper: Removal - Refitting

Location and specifications (tightening torques, parts always to be replaced, etc.) (see 55A, Exterior protection, Rear bumper assembly: Exploded view, page 55A-3).

REMOVAL

I - REMOVAL PREPARATION OPERATION

- Position the vehicle on a two-post lift (see Vehicle: Towing and lifting) (02A, Lifting equipment).
- Remove the rear wing lights (see Rear light assembly: Exploded view) (81A, Rear lighting).

II - REMOVAL OPERATION

  - the rear wheel arch liner bolts on the rear bumper on each side of the vehicle,
  - the lower bolts of the rear bumper,
  - the upper bolts of the rear bumper.

- Unclip the side sections of the rear bumper at (1) and (2).

- Remove the rear bumper (this operation requires two people).

REFITTING

- Proceed in the reverse order to removal.
EXTERIOR PROTECTION
Front wheel arch liner: Removal - Refitting

LOCATION AND SPECIFICATIONS (TIGHTENING TORQUES, PARTS ALWAYS TO BE REPLACED, ETC.) (SEE 55A, EXTERIOR PROTECTION, EXTERIOR BODY FRONT TRIM ASSEMBLY: EXPLODED VIEW, PAGE 55A-5).

REMOVAL

I - REMOVAL PREPARATION OPERATION

a) Position the vehicle on a two-post lift (see Vehicle: Towing and lifting) (02A, Lifting equipment).

b) Remove the front wheel on the side concerned (see Wheel: Removal - Refitting) (35A, Wheels and tyres).

II - REMOVAL OPERATION

a) Remove (see 55A, EXTERIOR PROTECTION, EXTERIOR BODY FRONT TRIM ASSEMBLY: EXPLODED VIEW, PAGE 55A-5):

- the front wheel arch liner bolts,
- the front wheel arch liner clips,
- the front wheel arch liner.

REFITTING

a) Proceed in the reverse order to removal.
REMOVAL

I - REMOVAL PREPARATION OPERATION
a) Position the vehicle on a two-post lift (see Vehicle: Towing and lifting (02A, Lifting equipment)).
b) Remove the rear wheel on the side concerned (see Wheel: Removal - Refitting (35A, Wheels and tyres)).

II - REMOVAL OPERATION
a) Remove:
   - the bolts (1),
   - the clips (2),
   - the rear wheel arch liner.

REFITTING

I - REFITTING PREPARATION OPERATION
a) Check the condition of the clips and replace them if necessary.

II - REFITTING OPERATION
a) Proceed in the reverse order to removal.
EXTERIOR EQUIPMENT

Exterior body side trim assembly: Exploded view

Mark Description Information

1 Roof bar
2 Roof bar front trim (Car.1363)
3 Roof bar rear trim (Car.1363)
4 Central mounting access flap (Car.1363)
5 Sill panel extender Material: P/E
6 Sill panel extender trim Material: P/E (Car.1363)
7 Front section of sill panel extender Material: P/E
8 Flap
9 Flap rivet
EXTERIOR EQUIPMENT
Door mirror: Removal - Refitting

REMOVAL
I - REMOVAL PREPARATION OPERATION
a Remove the front side door trim (see Front side door trim: Removal - Refitting) (72A, Side opening elements trim).

II - REMOVAL OPERATION
a Disconnect the connector (1) (depending on equipment level).
a Remove the bolts (2).
a Remove the door mirror.

REFITTING
a Proceed in the reverse order to removal.
EXTERIOR EQUIPMENT
Door mirror glass: Removal - Refitting

REMOVAL
- Protect the edge of the rear view mirror (masking tape).
- Use the (Car. 1363) as a lever to unclip the glass.
- Disconnect the supply terminals (depending on equipment level).

REFITTING
- Offer up the glass.
- Clip the mirror.

Special tooling required
Car. 1363
Set of trim removal levers.
REMOVAL
OPERATION FOR REMOVAL OF PART

a. Unclip the rear badge using the tool (Car. 1363).

REFITTING
OPERATION FOR PART CONCERNED

a. Clip on the rear badge.

Special tooling required
Car. 1363
Set of trim removal levers.

Dacia Duster Explorers UK
I - REMOVAL PREPARATION

a Lock the airbag computer using the Diagnostic tool (see Fault finding - Replacement of components (88C, Airbags and pretensioners)).

a Disconnect the battery (see Battery: Removal - Refitting (80A, Battery)).

a Remove:
- the windscreen pillar trims (see Windscreen pillar trim: Removal - Refitting (71A, Body internal trim)),
- the driver's front airbag (see Driver's frontal airbag: Removal - Refitting (88C, Airbags and pretensioners)),
- the steering wheel (see Steering wheel: Removal - Refitting (36A, Steering assembly)),
- the steering column switch assembly (see Steering column switch assembly: Removal - Refitting (84A, Control - Signals)),
- the instrument panel (see Instrument panel: Removal - Refitting (83A, Instrument panel)),
- the centre console (see Centre console: Removal - Refitting (57A, Interior equipment, Centre console: Removal - Refitting), page 57A-10),
- the radio (see Radio: Removal - Refitting (86A, Radio)).

a Unclip the central trim assembly at the bottom.

a Withdraw the central trim assembly.

a Disconnect the central trim connectors.

**IMPORTANT**

To avoid any risk of triggering when working on or near a pyrotechnic component (airbags or pretensioners), lock the airbag computer using the diagnostic tool.

When this function is activated, all the trigger lines are inhibited and the airbag warning light on the instrument panel lights up continuously (ignition on).

**IMPORTANT**

Never handle the pyrotechnic systems (pretensioners or airbags) near to a source of heat or naked flame - they may be triggered.
INTERIOR EQUIPMENT
Dashboard: Removal - Refitting

a Unclip the (1) control panel on the dashboard.

II - OPERATION FOR REMOVAL OF PART CONCERNED

a Remove the bolts (2) from both sides of the dashboard.

a Unclip the covers (3) on both sides of the dashboard.

a Remove the bolts (4) from both sides of the dashboard.
INTERIOR EQUIPMENT
Dashboard: Removal - Refitting

Remove the bolt (5).

Remove the bolts (6).

Remove the diagnostic socket (7).

Partially remove the dashboard (this operation requires two people).
INTERIOR EQUIPMENT
Dashboard: Removal - Refitting

a Disconnect the connector (8).

a Remove:
- the dashboard (this operation requires two people),
- the passenger front airbag (depending on equipment level) (see Passenger's frontal airbag: Removal - Refitting) (88C, Airbags and pretensioners).

a Remove the bolts (9).

a Unclip the right-hand side trim at (10).

a Remove the right-hand side trim.

a Remove the rivets (11).

a Remove the glove box lid.

REFITTING
I - REFITTING PREPARATION OPERATION

a Ensure that the wiring is in good condition.

Dacia Duster Explorers UK
INTERIOR EQUIPMENT
Dashboard: Removal - Refitting

II - REFITTING OPERATION FOR PART CONCERNED

a Refit:
- the glovebox cover,
- the rivets,
- the right-hand side trim,
- the right-hand side trim bolts,
- the passenger front airbag (depending on equipment level) (see Passenger's frontal airbag: Removal - Refitting (88C, Airbags and pretensioners)),
- the dashboard (partially) (this operation requires two people).

a Connect the connector (8).

a Refit:
- the diagnostic socket,
- the dashboard (this operation requires two people),
- the dashboard bolts.

a Replace the control panel on the dashboard.

a Clip the covers (3) onto both sides of the dashboard.

III - FINAL OPERATION

a Connect the central trim connectors.

a Fit the central trim assembly.

a Clip on the central trim.

a Refit:
- the radio (see Radio: Removal - Refitting (86A, Radio)),
- the centre console (see Centre console: Removal - Refitting, page 57A-10),
- the instrument panel (see Instrument panel: Removal - Refitting) (83A, Instrument panel),
- the steering column switch assembly (see Steering column switch assembly: Removal - Refitting) (84A, Control - Signals),
- the steering wheel (see Steering wheel: Removal - Refitting) (36A, Steering assembly),
- the driver's front airbag (see Driver's frontal airbag: Removal - Refitting) (88C, Airbags and pretensioners),
- the windscreen pillar trims (see Windscreen pillar trim: Removal - Refitting) (71A, Body internal trim).

a Connect the battery (see Battery: Removal - Refitting) (80A, Battery).

a Unlock the airbag computer using the Diagnostic tool (see Fault finding - Replacement of components) (88C, Airbags and pretensioners).

IMPORTANT
To avoid a fault with or even triggering of pyrotechnic components (airbags or pretensioners), check the airbag computer using the diagnostic tool.
INTERIOR EQUIPMENT
Dashboard: Stripping - Rebuilding

STRIPPING

- Remove:
  - the dashboard trims on the driver's side (see Instrument panel: Removal - Refitting) (83A, Instrument panel),
  - the dashboard air vents (see 57A, Interior equipment, Dashboard air vent: Removal - Refitting, page 57A-7),
  - the glovebox cover (see 57A, Interior equipment, Glovebox cover: Removal - Refitting, page 57A-9),
  - the central trim (see 57A, Interior equipment, Dashboard: Removal - Refitting, page 57A-1).

REBUILDING

- Proceed in the reverse order to removal.

Note: When removing the dashboard trim on the passenger side, it is necessary to remove the dashboard.
**INTERIOR EQUIPMENT**

Dashboard air vent: Removal - Refitting

**REMOVAL**

- Using a flat screwdriver, remove the air vent surround (1).
- Unclip grilles (2).
- Unclip inner band (3).
INTERIOR EQUIPMENT
Dashboard air vent: Removal - Refitting

**Removal**

1. Unclip clips (4).
2. Withdraw the vent.

**Refitting**

Proceed in the reverse order to removal.
INTERIOR EQUIPMENT
Glovebox cover: Removal - Refitting

REMOVAL
OPERATION FOR REMOVAL OF PART CONCERNED

a) Remove the rivets (1).

b) Remove the glove box lid.

REFITTING
OPERATION FOR PART CONCERNED

a) Fit the glove box cover.

b) Position the glove box cover with rivets.

c) Refit the rivets (2).
INTERIOR EQUIPMENT

Centre console: Removal - Refitting

REMOVAL

REMOVAL OPERATION

a. Remove the adjustment control for the door mirrors (1).

b. Disconnect the adjustment control connector for the door mirrors.

c. Unclip the front section of the gear lever gaiter (2) using the tool (Car. 1363).

d. Unclip the upper section of the centre console (3).

e. Unclip the switch mounting front panel (4).

Special tooling required

Car. 1363
Set of trim removal levers.

2 ELECTRICALLY ADJUSTABLE EXTERNAL REAR VIEW MIRRORS
Interior Equipment
Centre console: Removal - Refitting

- Disconnect the cigarette lighter connector (5).
- Remove the rear bolt of the centre console (6).
- Remove:
  - the centre console nut (7),
  - the central bolts of the centre console (8),
  - the side bolts of the centre console (9),
  - the lower section of the centre console.

Refitting

- Proceed in the reverse order to removal.

Note:
Before clipping on the gear lever gaiter, position the rear section of the gear lever gaiter on the centre console.
INTERIOR EQUIPMENT

Interior rear-view mirror: Removal - Refitting

REMOVAL

REMOVAL OPERATION

a) Remove interior rear-view mirror.

REFITTING

REFITTING OPERATION

a) Proceed in the reverse order to removal.
INTERIOR EQUIPMENT
Sun visor: Removal - Refitting

REMOVAL

a. Remove the bolt (1).

b. Remove the sun visor.

c. Remove sun visor bracket (2).

REFITTING

a. Proceed in the reverse order to removal.
INTERIOR EQUIPMENT
Grab handle: Removal - Refitting

REMOVAL

- Unclip covers (1).
- Remove the bolts (2).
- Remove the grab handle.

REFITTING

- Proceed in the reverse order to removal.